

Work Order ID 74032

Tuesday, September 20, 2011 12:48:35 PM



Page 1

Item ID: D3262-1

Accept



Setup Start



Revision ID:

Item Name: Tube

Stop



Start Date: 9/20/2011

Start Qty: 2.00

1.00



Cust Item ID:

Required Date: 9/20/2011

Req'd Qty: 2.00

1.00



Customer:

Reference:

Approvals:

Process Plan: MR

Date: 11-09-20

Tooling:

Date:

Run Start



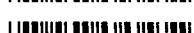
QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr
D3262	Rev E

110



Small Fab

0.00

11-09-22

1 φ

Large Fab

Memo

0.00

Large Fab

1- Cut as per dwg
2- Deburr

120



QC Inspect part completeness to step on W/O

0.00

Op 11-09-22

1 φ

QC

Memo

0.00

Quality Control

140



Identify as per dwg & Stock Location: WA

0.00

11-09-22

1 φ

Packaging

Memo

0.00

Packaging

W/O: 74032	Perm Cte	WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
11-09-22	120	Q/C6 Inspect part completeness to Step on W/O	✓	11.09.22			

Part No: D3262-1 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 74032

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Item ID: D3262-1

Revision ID:

Item Name: Tube

Start Date: 9/20/2011 Start Qty: 2.00

Required Date: 9/20/2011 Req'd Qty: 2.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

W/9/27/08
ME
11-09-26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 74032



Parent Item: D3262-1



Parent Item Name: Tube

Start Date: 9/20/2011

Required Date: 9/20/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP C 05.03.10 □ Removed P/O for liquid penetrant inspection □ KJ/JLM □

IPP RevD: revise process DD 10.01.27 verified

by EC

IPP Rev:E as

per ECN10-571 DD 10.05.10 verified :EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T5.000W.125		Purchased	No			110	f	16.5000	0.94	1.978947			<i>Pat Deeks</i>

6061-T6 Tube 5.00 X.125W



<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT028	16.5	
<u>115112</u>	16.5	

1.978947

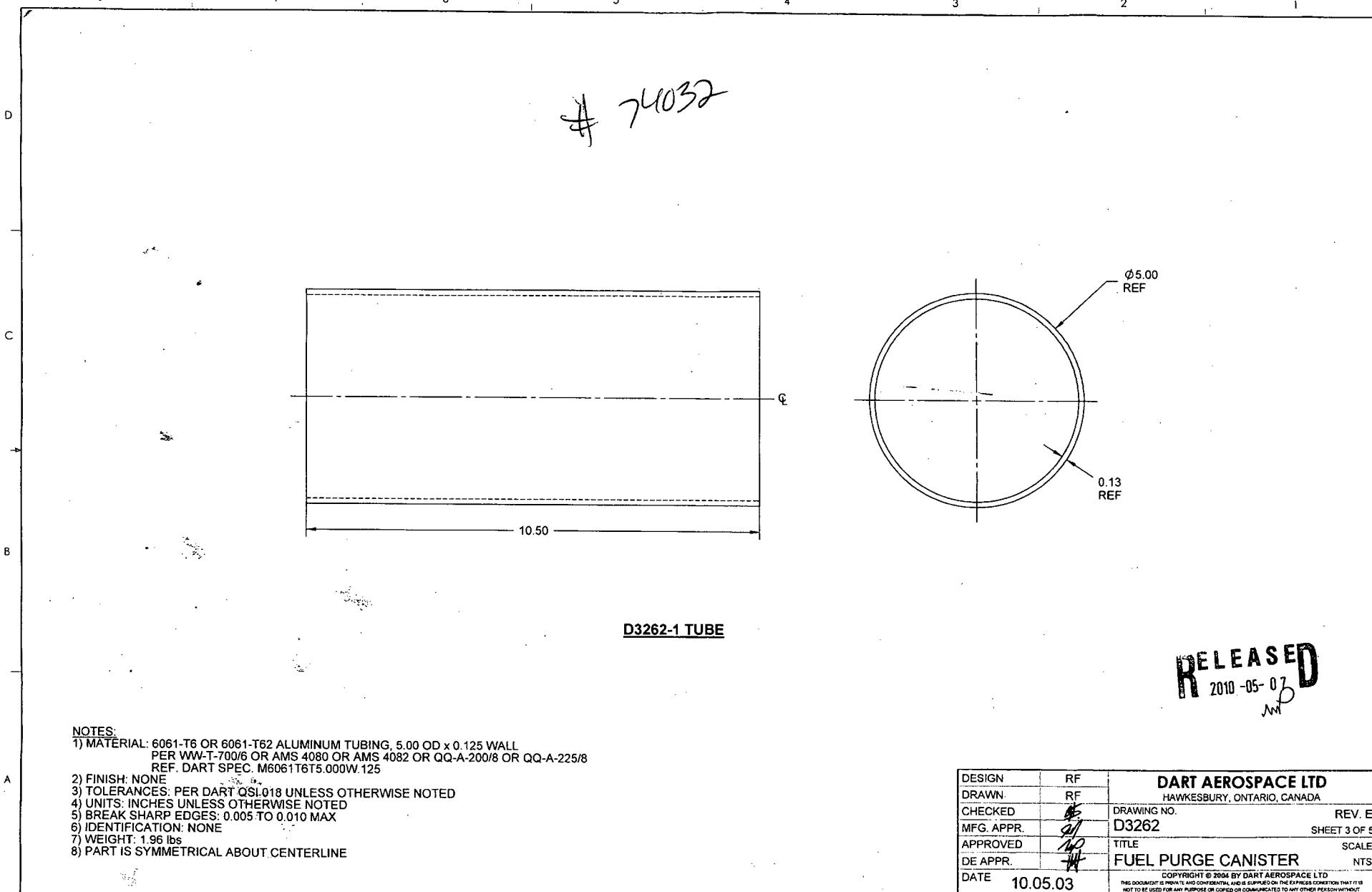
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1



DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AS	DRAWING NO.	REV. E
		D3262	SHEET 3 OF 5
MFG. APPR.	SD	TITLE	SCALE
APPROVED	SD	FUEL PURGE CANISTER	NTS
DE APPR.	SD		
DATE	10.05.03		

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries